### HORSE CONSTRUCTION



### HM-GFRP Unidirectional Glass Fiber Fabric For Strengthening

Description	HM-GFRP is a high strength, high modulus unidirectional glass fiber fabric. It is laminated with epoxy resin adhesive to form a glass fiber reinforced polymer lamination (GFRP) used in structural strengthening.		
Application Range	Load Increase		
	Increased live loads in warehouses		
	Increased traffic volumes on bridges		
	Vibrating structures		
	Changes of building utilization		
	Seismic Reinforcement		
	Concrete column wrapping, beam strengthening, wall strengthening, slab strengthening		
	Masonry walls reinforcement		
	Damage to Structural Parts		
	Aging of construction materials		
	Vehicle impact		
	Fire		
	Blast impact		
	Change in Structural Parts		
	Removing of wall or columns		
	Removal of slab section for openings		
	Design or Construction Defects		
	Insufficient reinforcements		
	Insufficient structural depth		
Advantages	Approved by GB50367-2013/GB50728-2011/GB50550-2010		
	■ High strength, high toughness, high modulus		
	Soft and flexible, light self weight, easy to install		
	Long shelf life and aging resistance		
	High temperature resistance		
	Acid, alkali & salt resistance		
	Can be used for shear strengthening, confinement strengthening, flexural strengthening		
	Alkali Resistant		
Horse Advantage	High Grade Yarn		
	■ High grade raw material, excellent quality and stable performance		
	World Leading Production Line		
	■ No damage to the yarn during the weaving process.		
	Germany imported intelligent production line, point to point active weft insertion		
	Ecellent flatness enable epoxy easy to penetrate.		

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#### **Basic Information**

Model	HM-GFRP		
Appreance	fabric		
Width	1270mm		
Length	100m (300gsm), 50m (400&600gsm), 33m (900gsm)		
Shelf Life	10 years		
<b>Storage Conditions</b>	Store in dry conditions at 40°F to 95°F (4°C to 35°C) 0°		
Braiding	(Unidirectional)		
Typical Fiber Proper	ties		

Stand Value of Tensile Strength	1640 MPa	
Tensile Elastic Modulus	72000 MPa	
Elongation	1.80%	
Bonding Strength to RC	≥2.5Mpa, concrete cohesion failure	
Density	2.5g/cm <sup>3</sup>	

----Technical Data Sheet----



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### **Construction Process**

#### **1. Surface Preparing:**

Remove the coating of concrete surface with grinder. Polishing the Surface. If there is angular, grinder it into round.

#### 2. Setting out:

Get the concrete surface clean and keep it dry, then setting out.

#### 3. Apply Primer:

Apply primer adhesive onto the surface of the concrete.

#### 4. Apply Putty/Leveling:

Apply putty for repairing and leveling if needed

#### 5. Fabric Cutting:

Cut glass fiber fabric into sizes as designed.

#### 6. Preparing the impregnation adhesive:

Weight and mixing adhesive according to ratio. Stirring the adhesive until the color is even. Avoid air bubble in this process.

#### 7. Applying Impregnation Adhesive:

Apply impregnation adhesive when primer adhesive is touch dry.

#### 8. Apply glass fiber fabric:

Apply glass fiber fabric onto the concrete surface as designed. Leveling the surface from one end to another.

9. Check Gap or Bubble:

Apply impregnation glass fiber adhesive again. Make sure the adhesive impregnate fully into the fabric. The surface flat and no air bubble. Repeat above process from cutting glass fiber if applying two or more layers

#### **Points for Attention**

The construction workers should take protective measures such as wearing masks, gloves, goggles etc. Pay attention to fire prevention and maintain good ventilation on site. glass fiber material is conductive, be careful to the electrical equipments around.



For more information, please visit our website at www.horseen.com